

6-Quart Digital Pressure Cooker



OWNER'S MANUAL

IMPORTANT: Do Not Use This Power Cooker Until You Have Read This Entire Manual Thoroughly!



Warranty information inside.

As a new owner of a Power Cooker, you are about to discover what so many other food aficionados have known for years. Simply, that meals prepared properly in the Power Cooker taste better, cook faster and retain more natural nutrition than those prepared using conventional cooking methods.

We have taken the art of pressure cooking to the next level. Our culinary design division tested numerous materials, metals and cooking surfaces before deciding on the combination that would work best with the latest digital electronics to create the Power Cooker.

Once familiar with the system, you'll find that many of your favorite family recipes can be cooked perfectly in a fraction of the time. The sealed cooking chamber builds up heat and pressure. The result... more flavor stays locked within the food and less energy is wasted in a shorter cooking time. The "sealed" cooking process eliminates messy stove top spills while "trapping" heat, making for cooler kitchens and easier cleanups.

The Power Cooker has been designed to provide you and your family with many years of delicious meals and memories around the dinner table... but before you begin it is very important that you read this entire manual making certain that you are totally familiar with its operation and precautions.

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IMPORTANT SAFEGUARDS

When using electrical appliances, basic safety precautions should always be followed including:

- Read and follow all instructions carefully.
- Always be sure the float valve is on correctly before use. Incorrect assembly may prevent the cooker from building pressure or allow steam to come out from the sides of the lid (See page 10 for assembly).
- Do not touch hot surfaces. Use handles or knobs.
- To protect against electric shock do not immerse or rinse cords or plugs in water or other liquid.
- This appliance should never be operated by children and special care should be taken when the unit is in use in their presence.
- Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts.
- Do not operate any appliance with a damaged cord or plug or after the appliance malfunctions or has been damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair or adjustment.
- Do not use any attachments or utensils that were not recommended or supplied by the manufacturer. The use of attachments not recommended for use by the manufacturer may cause serious hazardous situations including personal injury.
- Do not use outdoors.
- Do not let cord hang over edge of table or counter, or touch hot surfaces.
- Do not place on or near a hot gas or electric burner, or in a heated oven.
- Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
- Always attach plug to appliance first, then plug cord into the wall outlet. To disconnect, set any control to "Off", then remove plug from wall outlet.
- Do not use appliance for anything other than its intended use.
- This appliance cooks under pressure. Improper use may result in scalding injury. Make certain unit is properly closed before operating. See Instructions For Use.
- Never fill the unit above the MAX LINE in the Inner Pot (Illustration #2, page 6). When using foods that expand during cooking such as rice or dried beans, follow the recipe for "pressure cooking" those products, and as a rule of thumb, do not fill the unit above the "halfway" point. Overfilling may cause clogging, allowing excess pressure to develop. See Instructions For Use.
- Be aware that certain foods, such as applesauce, cranberries, pearl barley, oatmeal or other cereals, split peas, noodles, macaroni, rhubarb, and spaghetti, can foam, froth, sputter, and clog the pressure release device (steam vent). Recipes using these items must be followed carefully to avoid problems.
- Always check the pressure release devices for clogs before use.

- Do not open the Power Cooker until the unit has cooled and all internal pressure has been released. If the unit is difficult to open, this indicates that the cooker is still pressurized – do not force it open. Any pressure in the cooker can be hazardous. See Instructions For Use.
- Do not use this pressure cooker for pressure frying with oil.
- This appliance has been designed for use with a 3-prong, grounded, 120V electrical outlet only. Do not use any other electrical outlet.
- The Power Cooker generates extreme heat and steam in its operation. All necessary precautions must be taken to avoid fire, burns and other personal injury during its operation.
- When in operation the Power Cooker requires sufficient air space on all sides including top and bottom. Never operate the unit near any flammable materials such as dish towels, paper towels, curtains, paper plates, etc.
- Always plug the electrical cord directly into the wall outlet. Never use this unit with an extension cord of any kind.
- Anyone who has not fully read and understood all operating and safety instructions contained in this manual is not qualified to operate or clean this appliance.
- If this unit falls or accidentally becomes immersed in water, unplug it from the wall outlet immediately. Do not reach into the water!
- Do not operate this appliance on an unstable surface.
- If this appliance begins to malfunction during use, immediately unplug the cord. Do not use or attempt to repair a malfunctioning appliance!
- NEVER FORCE OPEN THE POWER COOKER. If you need to open the Power Cooker, press the "KEEP WARM/CANCEL" button and carefully slide the Rapid Release Button (fig. 4, page 6) to the Release position to fully release the building pressure inside the cooker. Make sure that all the steam has dissipated from the cooker and the Pressure Valve (fig. 4, Page 6) is fully settled back into the lid shell. Carefully turn the handle counter clockwise. Always open the lid away from you to avoid skin contact with any remaining heat or steam.
- CAUTION: TO REDUCE RISK OF ELECTRIC SHOCK, COOK ONLY IN THE REMOVABLE CONTAINER. Do not immerse the housing or base in water. Before use, clean the bottom of the Inner Pot and the surface of the heater plate... insert the Inner Pot, turning it slightly clockwise and counterclockwise until you are sure it is sitting correctly on the heater plate. Failure to do so will prevent proper operation and may cause damage to the unit.
- CAUTION HOT SURFACES. This appliance generates heat and escaping steam during use. Proper precautions must be taken to prevent the risk of personal injury, fires, and damage to property.

SAVE THESE INSTRUCTIONS. FOR HOUSEHOLD USE ONLY.

SHORT CORD INSTRUCTIONS

A short power-supply cord is provided to reduce the risk resulting from becoming entangled in or tripping over a longer cord. Do not use an extension cord with this product.

PLASTICIZER WARNING

CAUTION: To prevent Plasticizers from migrating from the finish of the countertop or tabletop or other furniture, place NON-PLASTIC coasters or place mats between the appliance and the finish of the countertop or tabletop. Failure to do so may cause the finish to darken, permanent blemishes may occur or stains can appear.

ELECTRIC POWER

If the electrical circuit is overloaded with other appliances, your appliance may not operate properly. It should be operated on a dedicated electrical circuit.

NOTE: This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

SAVE THESE INSTRUCTIONS. FOR HOUSEHOLD USE ONLY.

SPECIAL FEATURES

- The Digital Display on your Power Cooker offers a wide range of choices including Browning, Low Temp Cooking, Stewing and Steaming.
- Cooking Time and Pressure Levels may be adjusted to suit any recipe or personal preference. At the completion of the cooking cycle, the unit will automatically shift to the KEEP WARM mode.
- Digital Pressure Cooking utilizes temperatures up to 248° F (120° C) creating a more sterile and healthier environment when compared to traditional cooking methods.
- The Power Cooker has a BROWN mode that allows you to sear or brown food using the Inner Pot before cooking under pressure.

• The Rapid Release feature allows you to lower pressure quickly and completely. To do so, carefully slide the Rapid Release Button (fig 4, page 6) forward in short bursts at first. After initial short bursts, leave the button in the full forward position until all pressure has escaped.

CAUTION: During this process protect your skin from any contact with escaping steam.

- The STEAM mode heats cooking liquid in the Inner Pot to a boil in a matter of minutes, for steaming and cooking an endless variety of foods.
- The KEEP WARM mode holds and keeps cooked food warm for an unlimited period of time. Foods kept at KEEP WARM mode for periods beyond 4 hours may loose their good flavor and texture.

- **1. Lid Safety Device:** Prevents pressure buildup if lid is not closed properly and prevents lid from opening until all pressure is released.
- 2. Pressure and Temperature Sensor Controls: Maintain even heat and pressure by automatically activating or deactivating the power supply.
- **3. "Back-up" Safety Release Valve:** Should the Temperature/Pressure Sensor device malfunction, causing pressure to build beyond maximum setting, the "Back-Up" will automatically "kick in" and release the built up pressure.
- 4. "Clog Resistant" Feature: Prevents food from blocking the steam release port.
- **5. "Spring-Loaded" Safety Pressure Release:** Should all safety features listed above fail, this "spring-loaded" device located beneath the heating element will automatically lower the Inner Pot, causing it to separate automatically from the Rubber Gasket (fig. 1, page 6). This will enable the steam and pressure to automatically escape around the pot Lid, avoiding a dangerous situation.
- 6. Temperature "Cut-Off" Device: Should the unit malfunction and cause the internal temperature to rise beyond the "Safe" limit, this device will cut-off the power supply and will not automatically reset.



IMPORTANT: Your Power Cooker[™] has been shipped with the components shown above. Check everything carefully before use. If any part is missing or damaged do not use this product and contact shipper using the customer service number located on page 12 of the owner's manual.

Steamer Tray

BEFORE THE FIRST USE

Before using the Power Cooker for the first time, wash the Inner Pot, the Lid and the Rubber Gasket (pictured below #1) with warm soapy water. Rinse with clean water and dry thoroughly.

Make sure the Rubber Gasket is seated properly inside the Lid. To ensure correct fitting of the Rubber Gasket, fill the Inner Pot (pictured below #2) with water about 2/3 full, place the Lid on the cooker (Pictured below #3), then slide the Rapid Release Button to the CLOSE position and run on COOK mode for 15 minutes. Wait 15 minutes, then release pressure by sliding the Rapid Release Button to the RELEASE position (Pictured below #4). The Pressure Valve will drop. Let the appliance cool to room temperature. Pour out the water. Rinse and towel dry the Inner Pot. The Power Cooker is now ready for use.

#1 Lid with Rubber Gasket



1. To remove the Rubber Gasket For proper cleaning the Rubber Gasket should be removed and separated from

the lid. Squeeze the top of the Rubber Gasket with your fingers and pull up and out from under the metal ring.

2. To replace the Rubber Gasket Simply align the Rubber Gasket back behind the metal ring and push firmly back into place.



#3 Placing The Lid On The Cooker



Condensation Collector

Place Inner Pot into the unit. Never load Inner Pot above the MAX line. Rotate the Inner Pot to make certain that it is seated properly.

Place Cooker Lid on Cooker with Lid Handle and Pressure



Valve pointed to the "1:00 o'clock" position (fig. A). Rotate Lid counter clockwise until you feel a click and the symbols on the Lid are centered with the LED Display.

Rapid Release Button

#4 Pressure Valve and





The Condensation Collector easily picks up any moisture that may drip off when using your Power Cooker. Simply align the collector with the 2 grooves on the back of the cooker to place it on. Empty and clean after each use.

Steamer Tray



The Steamer Tray allows you to easily steam vegetables and other ingredients. After placing liquid in the Inner Pot, simply place Steamer Tray in the pot so that it rests evenly on the groove. Clean after each use.

6

BEFORE THE FIRST USE

For best results, always check that the Pressure Valve (fig.4, page 6), Float Valve (fig.4, page 10), Rapid Release Button (fig.4, page 6), and Rubber Gasket (fig.1, page 6) are in good working order and that there are no foreign particles blocking the Valve openings on the underside of the Lid. See CARE & CLEANING INSTRUCTIONS.

FOR GENERAL USE

- Never load Inner Pot above the MAX line. Rotate the Inner Pot to make certain that it is seated properly on the Heating Plate.
- Always be certain the Pressure Valve is free floating and clear of any obstructions.
- Attach the AC Cord to the base of the unit then plug the AC Cord into a dedicated 120V wall outlet.
- Steam and pressure must be released completely from the Cooker before the Lid will open. To do
 this, carefully slide the Rapid Release Button forward (Illustration #4 opposite page) until <u>all</u> pressure
 has escaped. CAUTION: During this process protect your skin from any contact with escaping
 steam.
- Press down gently on Lid and turn clockwise until Lid meets resistance... lift carefully and place aside. Avoid personal injury resulting from hot unit surfaces and dripping liquids.

Note: The "cook times" shown in the recipe booklet do not include the additional time needed to pressurize the unit before cooking begins. Full pressurization could take up to 17 minutes.

POWER SURGE PROTECTION FEATURE

The Power Cooker has a back-up feature to prevent malfunction in the event of a power surge. In the event of a system shut down caused by a power surge, unplug the cooker and allow it to "clear" for 1 hour before plugging it back into the outlet.

DIGITAL CONTROL PANEL (OVERVIEW)

The Power Cooker has up to eight basic cooking modes that may be used alone or in combination to produce an infinite variety of results. The Quick Start Guide supplied with this unit provides Step-By-Step instructions.

WHEN THE UNIT IS FIRST PLUGGED IN, 0000 will appear on the LED Display. When a cooking process is selected, such as COOK, the default time will blink 5 times. Then rotating double zeros may appear on the left side of the screen to signify it is building pressure. Once pressure is built, the zeros will stop rotating and begin counting down the time. It will beep, the LED Display will be blank, and enter KEEP WARM mode once the time has expired until cancelled.



General Operating Instructions (continued)

MODE	DEFAULT TIME	PRESSURE (kPa) ¹	COOK TIME RANGE ²
СООК	15 minutes	70	1 – 30 minutes
LOW TEMP COOK	6 hours		1 – 12 hours
STEW	30 minutes	70	1 – 50 minutes
STEAM CANNING	10 minutes	80	1 – 120 minutes
RICE	10 minutes	70	1 – 30 minutes
BROWN	20 minutes		1 – 20 minutes
PRESSURE ADJUST ³	10 minutes 12 minutes 15 minutes 18 minutes 20 minutes 25 minutes 30 minutes	20 30 40 50 60 70 80	10 - 60 minutes 12 - 60 minutes 15 - 60 minutes 18 - 60 minutes 20 - 60 minutes 25 - 60 minutes 30 - 60 minutes

1. kPa as a unit of pressure measurement, is widely used throughout the world instead of the "pounds per square inch, PSI" method. kPa to PSI ratio is approximately 7kPa to 1PSI. For example 2PSI is equal to 14kPa.



This is the range you can change the Default Time to when pressing the COOK TIME button. It will change in 5-minute increments.
 When pressing the PRESSURE ADJUST button, it will cancel any other cook mode you are on. You can custom set the pressure from 20 to 80 kPa in 10-kPa intervals. Each kPa will set the cook time to a default time which can be changed following the COOK TIME instruction above but will not decrease below the default time.



DELAY TIME Button

Your meal will cook at a later time from 30 minutes to 24 hours in 30-minute increments.



KEEP WARM / CANCEL Button

While the unit is in a cooking cycle KEEP WARM/CANCEL will stop the cooking cycle. When a cooking cycle runs its full course, the unit automatically goes into the KEEP WARM mode. When the unit is in the KEEP WARM mode, pressing the KEEP WARM/CANCEL button will CANCEL the KEEP WARM operation. Pressing the KEEP WARM/CANCEL button when the unit is in neutral (0000 on LED) mode will reset the unit to the KEEP WARM mode.

Pressure Cooking Guide / Specifications

NOTE: All pressure cooking modes require the addition of liquid in some form (water, stock, etc.). Unless you are familiar with the pressure cooking process, follow recipes carefully for liquid addition suggestions. Never fill inner pot above MAX line. Always use Rapid Release button to lower pressure quickly.

Meats	Liquid / Cups	Approximate Minutes	Pressure Setting
Beef/Veal, roast or brisket	3-4	35-40	70 kPa
Beef Meatloaf, 2 lbs	1	10-15	70 kPa
Beef, Corned	4	50-60	70 kPa
Pork, roast	1	40-45	70 kPa
Pork, ribs, 2 lbs.	3	20	70 kPa
Leg of Lamb	2-4	35-40	70 kPa
Chicken, whole, 2-3 lbs.	3-4	20	70 kPa
Chicken, pieces, 2-3 lbs.	3-4	15-20	70 kPa
Cornish Hens, two	1	15	70 kPa
Meat/Poultry Soup/Stock	4-6	15-20	70 kPa
Vegetables	Liquid / Cups	Approximate Minutes	Pressure Setting
Asparagus, thin whole	1	1 -2	70 kPa
Beans, fava	1	4	70 kPa
Beans, green	1	2-3	70 kPa
Beans, lima	1	2	70 kPa
Beets, medium	1	10	70 kPa
Broccoli, pieces	1	2	70 kPa
Brussel sprouts, whole	1	4	70 kPa
Carrots, 1-inch pieces	1	4	70 kPa
Corn, on-the-cob	1	3	70 kPa
Pearl Onions, whole	1	2	70 kPa
Potatoes, 1 1/2" chunks	1	6	70 kPa
Potatoes, whole, medium	1	10-11	70 kPa
Squash, acorn, halved	1	7	70 kPa
Squash, summer, zucchini	1	4	70 kPa

Seafood / Fish	Liquid / Cups	Approximate Minutes	Pressure Setting
Clams	1	2-3	70 kPa
Lobster, 1 1/2 - 2 lbs.	1	2-3	70 kPa
Shrimp	1	1-2	70 kPa
Fish, Soup or Stock	1-4	5-6	70 kPa

Unit Specifications

Model	Supply	Rated	Capacity	Working	Safety Working
Number	Power	Power	of Inner Pot	Pressure	Pressure
PC-WAL1	AC 120V 60HZ	1000W	6QT	0-70 kPa	

1. DOES THE POWER COOKER HAVE LEAD IN IT? No!

2. WHAT TYPE OF STEEL IS THE UNIT MADE OF? Stainless Steel

3. IS IT NORMAL TO HAVE STEAM COME OUT THE SIDES?

If there is steam coming out the sides and the button on top of the Lid is in the closed position, then the Lid has not seated. This sometimes happens when the unit is new. If the gasket is in place try pushing down on the Lid. This should seal the Lid and the steam should stop coming out. It is also important to be sure the Float Valve is assembled correctly. Incorrect assembly may cause steam to come out the sides or prevent pressure from building. The Float Valve should be able to move up and down freely only stopping when the silicon gasket meets the Lid. It is however normal for condensation to appear in the condensation collector. See illustration below for assembly.



 Hold the head of the Float Valve and insert the fluted end into the hole in the Lid of the Power Cooker. Press and hold the head of the Float Valve tightly in place and reverse the Lid to the stainless steel side.





2. The fluted end of the Float Valve should be sticking out of the inside of the Lid.

3. Place the silicon gasket onto the fluted end of the Float Valve so it sits in the groove.



4. The Float Valve should be able to move up and down freely only stopping when the silicon gasket meets the Lid.

4. HOW DO YOU ASSEMBLE/DISASSEMBLE THE UNIT?

See Diagram on page 5 of this manual.

5. WHY WOULD THE LID COME OFF WHEN IT SHOULDN'T? It would only come off if there was no pressure inside, see answer to question 3 above.

6. WHAT IS THE DEFAULT TIME?

Each cooking mode has a default time that appears as soon as you select that desired mode button. Before the Default Time "minute count down" clock begins, the unit must first reach the proper pressure and/or temperature for that mode.

- 7. HOW LONG DOES IT TAKE FOR THE UNIT TO REACH FULL PRESSURE AND FOR THE COOK TIME CLOCK TO START A COUNT DOWN? Up to 17 minutes.
- 8. CAN YOU CHANGE THE COOK TIME, DELAY TIME OR PRESSURE SO THAT IT IS LESS OR MORE THAN THE DEFAULT SETTING? Yes! SEE INSTRUCTIONS ON PAGE 9.
- 9. CAN YOU LEAVE THE UNIT ON WHILE AT WORK? Yes!
- **10.** CAN YOU PUT FROZEN FOODS IN WITHOUT DEFROSTING? Yes, remember to add an extra 10 minutes for frozen meats.

CLEANING THE SAFETY DEVICES: In addition to the gasket, the other safety devices on the Power Cooker must also be cleaned after each use.

THE PRESSURE VALVE: To remove the Pressure Valve, simply pull up and valve will release from its spring lock mechanism. Apply mild detergent and wash it under warm running water. After cleaning, check to see that the interior spring-loaded part moves freely by pressing down on it. Put the Pressure Valve back in place by pushing it down onto the spring-loaded mechanism. This appliance requires little maintenance. It contains no user serviceable parts. Do not try to repair it yourself. Contact customer service for qualified repair information.

TO CLEAN: After use, unplug unit and allow to cool completely before cleaning. The Power Cooker must be cleaned thoroughly after each use in order to avoid staining caused by a build-up of food or cooking residue.

DO NOT POUR COLD WATER INTO A HOT POWER COOKER.

Note: To ensure safe operation of this Power Cooker, strictly follow the cleaning and maintenance instructions after each use, should a tiny fragment of food (such as a grain of rice or pea shell) remain in the unit, it could prevent the safety devices from operating during subsequent use.

IMPORTANT: Always remove the Pressure Valve and clean the opening with pin to remove any blockage that might have occurred during the cooking process. This must be done after each use. The removable cooking pot and Lid are immersible for cleaning. Rinse cooking pot and Lid under hot running water. Use only a mild liquid detergent and a soft cloth, sponge or nylon scrubber for cleaning. Do not use abrasive powders, bicarbonate of soda or bleach. Do not use scouring pads.

WIPE BASE AFTER EACH USE WITH A SOFT, DAMP CLOTH OR SPONGE, MAKING SURE ALL FOOD RESIDUE IS REMOVED. DO NOT IMMERSE BASE IN WATER When cleaning the Lid, the Rubber Gasket (page 6, Illustration #1) must be removed and washed separately with a sponge or soft cloth and warm, soapy water.

- Unplug and let the Power Cooker cool to room temperature before cleaning.
- Wash the removable pot with warm, soapy water and clean with a soft cloth or sponge. Rinse off with clean water and towel dry.
- Remove the Rubber Gasket (page 6, Illustration #1) from the underside of the self-locking Lid. Wash all with warm, soapy water and clean with a soft cloth or sponge. Rinse off with clean water and towel dry.
- The Rubber Gasket must always be properly positioned on the underside of the Lid. Check periodically to make sure that it is clean, flexible and not torn. If damaged, do not use this unit.
- Wipe the mirror-finished outer Housing with a damp soft cloth or sponge (glass cleaner gives housing a brilliant lustre).
- Never use harsh chemical detergents, scouring pads or powders on any of the parts or components.
- Always check that the Pressure Valve and Float Valve are in good working order and debris free.

Note: The Rubber Gasket must be replaced every year, or sooner if necessary. The Rubber Gasket may also need replacing if Power Cooker is not used for a long period of time, as it can harden from disuse, making it unable to form an airtight seal. The Rubber Gasket must be replaced only with another one of the correct type and size for this Power Cooker.

Warning – Any other servicing should be performed by an authorized service representative.

Manufacturer's Limited Warranty

The manufacturer warrants that your Power CookerTM is free of defects in materials and workmanship and will, at its option, repair or replace any defective Power CookerTM that is returned to it. All parts and components of the Power CookerTM are warranteed for 60 days from the original date of purchase. This warranty is valid only in accordance with the conditions set forth below:

- 1. Normal wear and tear are not covered by this warranty. This warranty applies to consumer use only, and is void when the product is used in a commercial or institutional setting.
- 2. The warranty extends only to the original consumer purchaser and is not transferable. In addition, proof of purchase must be demonstrated. This warranty is void if the product has been subject to accident, misuse, abuse, improper maintenance or repair, or unauthorized modification.
- 3. This limited warranty is the only written or express warranty given by the manufacturer. Any implied warranty of merchantability or fitness for a particular purpose on this product is limited in duration to the duration of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.
- 4. Repair or replacement of the product (or, if repair or replacement is not feasible, a refund of the purchase price) is the exclusive remedy of the consumer under this warranty. The manufacturer shall not be liable for any incidental or consequential damages for breach of this warranty or any implied warranty on this product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.
- 5. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Procedure for Warranty Repairs or Replacement:

If warranty service is necessary, the original purchaser must pack the product securely and send it postage paid with a description of the defect, proof of purchase, and a check or money order for \$24.99 to cover return postage and handling to the following address: Power CookerTM, P.O. Box 3007, Wallingford, CT 06492.



We are very proud of the design and quality of our



www.powercooker.com

This product has been manufactured to the highest standards. Should you have any problem, our friendly customer service staff is here to help you.

1-973-287-5169

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